

## Formolene® L62009A

Formosa Plastics Corporation, U.S.A. - Linear Low Density Polyethylene

Tuesday, November 5, 2019

## **General Information**

## **Product Description**

Formolene® L62009A is a general-purpose film grade linear low density made using gas-phase technology. The resin exhibits excellent toughness and strength when drawn down to thin gauges.

Formolene® L62009A meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

General			
Material Status	Commercial: Active		
Availability	North America		
Additive	<ul> <li>Antiblock: 7000 ppm <sup>1</sup></li> </ul>		
Features	<ul><li>General Purpose</li><li>High Strength</li></ul>	<ul><li>Low Density</li><li>Ultra High Toughness</li></ul>	
Uses	<ul><li>Bags</li><li>General Purpose</li></ul>	<ul><li>Liners</li><li>Packaging</li></ul>	
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520	
Processing Method	Coextrusion	Film Extrusion	

ASTM & ISO Properties <sup>2</sup>					
Physical	Nominal Value	Unit	Test Method		
Density	0.919	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (190°C/2.16 kg)	0.95	g/10 min	ASTM D1238		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	1	mil			
Tensile Strength - MD (Break, 0.98 mil, Blown Film)	4750	psi	ASTM D882		
Tensile Strength - TD (Break, 0.98 mil, Blown Film)	3490	psi	ASTM D882		
Tensile Elongation - MD (Break, 0.98 mil, Blown Film)	520	%	ASTM D882		
Tensile Elongation - TD (Break, 0.98 mil, Blown Film)	780	%	ASTM D882		
Dart Drop Impact (0.98 mil, Blown Film)	160	g	ASTM D1709		
Elmendorf Tear Strength - MD (0.98 mil, Blown Film)	400	g	ASTM D1922		
Elmendorf Tear Strength - TD (0.98 mil, Blown Film)	630	g	ASTM D1922		
Optical	Nominal Value	Unit	Test Method		
Gloss (45°, 0.984 mil, Blown Film)	33		ASTM D523		
Haze (0.984 mil, Blown Film)	21.0	%	ASTM D1003		
Additional Information	Nominal Value	Unit			
Blow-up Ratio	2.5:1				

## Notes



<sup>&</sup>lt;sup>1</sup> Additives talc based

<sup>&</sup>lt;sup>2</sup> Typical properties: these are not to be construed as specifications.